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Purd

RBE117-12020-W20-7
Job Sheet 188706



Part No: RBE117-12020-W20-7

Job Qty: 8 pcs

Part Name: Installer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/14/19

Job Tracking No:

Due Date: 2/8/19

Created By: Linda Lacelle

Type: Stock

Description:

Note: DWG RBE117-12020-W20 Rev. 0 IPP Rev. A 18.09.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-2500Y - 1	8 pcs	2/8/19	2/8/19	0.00	4.00	SL-2500Y - 1		<i>SL</i>
120	QC 2	8 pcs	2/8/19	2/8/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		<i>SL</i>
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 38		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		



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Container No: S146019



Part: RBE117-12020-W20-7

Job No: 188706

Serial No/Batch: S146019

Revision: 0

Inspector:

Exp Date:

Instructions:

Date: 01/18/19

130	QC 8	8 pcs	2/8/19	0.00 0.00	QC 8 - 12	7/19/01/19
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 38	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
140	Packaging 3-1 - Stock - B4B	8 pcs	2/8/19	0.00 0.00	Packaging 3 - 1 - B4B	12
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
150	QC 21 - SA	8 pcs	2/8/19	0.00 0.00	QC 21 - SA - 21	DAS JAN 29 2019 21 9-83
					QC 21 - SA - 70	

Part Op 110 - SL2500Y (MORI SL2500Y LATHE) 1-Machine as per folio FC410 FOLIO REV: AA DWG REV:
Descriptions: 2-Debur

120 - (QC2- Inspect parts off machine FAI/FAIB)

130 - (QC8- Inspect parts - second check)

140 - (Identify as per dwg & Stock Location:)

150 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MT-4140QT-R2.000	AISI 4140 Quenched & Tempered Steel Round Bar 2.000" Dia. .3120 ft (.039 ea)	110-SL-2500Y - 1		<u>5082798</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-SL-2500Y - 1	MT-4140QT-R2.000	0	9	0

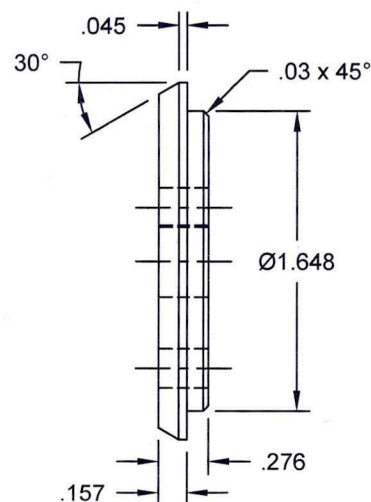
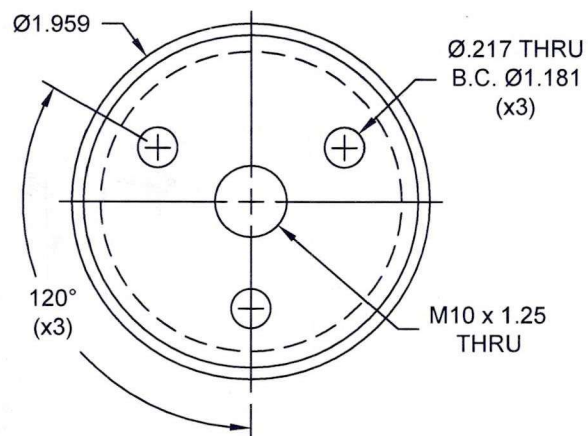
Part Specifications

Specifications could not be found.

Plex 1/14/19 1:58 PM dart.lacelle.linda

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 18876
MW
1901-14

(-7)
INSTALLER

RED BARN MACHINE	
TITLE PUSHER MGB INPUT SEAL	
DWG NO. RBE117-12020-W20-7	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	FRACTIONS ± 1/32
.XXX ± .005	ANGLES ± 5°
.XX ± .01	
.X ± .1	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: CLOUGH	
APPROVED: <i>D. Weil</i>	
HEAT TREAT: SEE WELDMENT	
FINISH: SEE WELDMENT	
SPEC: USED ON MODEL	
EC145	
SCALE: NTS	DATE: 7-14-10
SHEET: 4 of 4	

